

5/15

DART AEROSPACE LTD	Work Order:	22367
Description: Plate	Part Number:	D3219-1
Dwg: D3219 Rev. A	Qty:	168 <i>168</i>

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler <b>Note: To be made in multiples of 4</b>	<i>PJ</i>	05.02.08	160
2	MV	(1) blank makes (2) D3219-1 Cut blanks: 4.350" x 3.200" Material: 6061-T6 (QQ-A-200/11) 0.125" thick (M6061T6S.125) <b>Identify for D3219-1</b>			
3	MV	Machine as per Folio FA403 and Dwg D3219 <b>Stack of 4</b> <b>Identify as D3219-1</b>	<i>EP</i>	05/03/21	168
4	QC2	Inspect parts as they come off the CNC machine	<i>EP</i>	05/03/21	168
5	QC8	Second check	<i>ML</i>	05/03/21	168
6	GA	Deburr	<i>ML</i>	05-03-22	168
7	QC6	Inspect work to Step 6	<i>Z</i>	05-03-22	168
8	ST	Identify and Stock	<i>PD</i>	05-04-04	168
9	AC	Cost / part <i>2.11</i>	<i>SAC</i>	05-04-06	168
10.	DC	Close W/O <i>2.26</i> Inspect Level 21	<i>DA</i>	05.04.12	168

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	<i>John 04.22</i>

RELEASED

*John 04.22*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DART AEROSPACE LTD	Work Order:	22367
Description: Plate	Part Number:	D3219-1
Inspection Dwg: D3219	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<i>EJ</i>	Audited by:	<i>ML</i>	Prototype Approval:	N/A
Date:	05/03/21	Date:	05/03/21	Date:	N/A

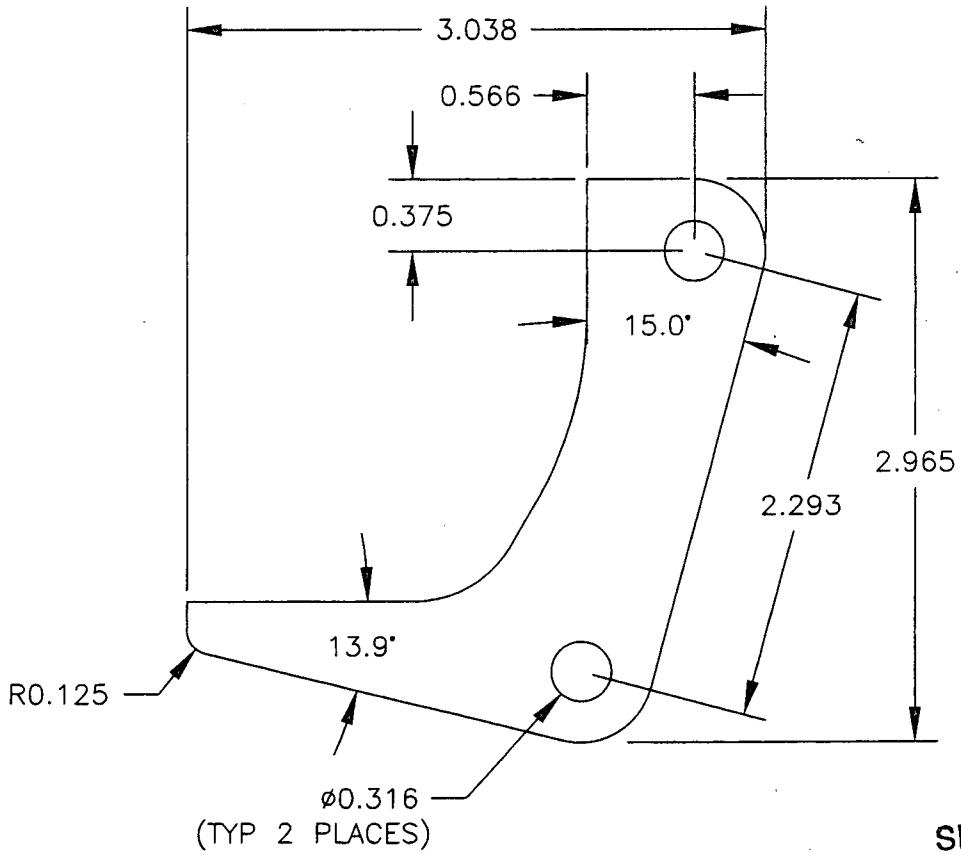
<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	04.04.19	New Issue	KJ/JLM	

RELEASED



COPY ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3219	SHEET 1 OF 1
DATE	TITLE	SCALE	
03.10.10	PLATE	1:1	
A	03.10.10	NEW ISSUE	

RELEASED  
04.04.05D3219-1 PLATE

- 1) MACHINE PER DWG FILE "D3219-1.SLDPRT"
- 2) MATERIAL: 6061-T6, 0.125 THICK (QQ-A-250/11)  
(REF DART SPEC M6061T6S.125)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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ORDER  
No. 22367

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 07, 2005  
03:58 pm

Work Order No : 0022367  
 Project Name : D3219-1  
 Project For : WK515  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D3219-1  
 Description : Support  
 Manufactured : Yes  
 Amount Req'd : 160  
 Amount Done : 0  
 Start Date : 02-07-05  
 Est Finish Date : 03-30-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :

Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00  
 Order Entry No :  
 OE Value : 0.00  
 Est Margin : 0.000%  
 Actual Margin : 0.000%  
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss)	0.00	0.00